

Magnacool Water Soluble Cutting Fluids

Product	Description	Appearance	EP Additives	Polar Additives	Materials						Applications				
					Cast Irons	Steel	Stainless Steels	High temp Alloys	Aluminium & Zinc Alloys	Other Non Ferrous	ID/OD Turning	Milling/Drilling	Reaming, Tapping	Heavy Duty Machining	Grinding
MSC20	Magnacool MSC20 is a water-soluble cutting fluid concentrate formulated with performance-enhancing additives and corrosion inhibitors, designed for effective machining and grinding applications.	Milky	X	X	**	***	***	**	***	***	5% - 7%	5% - 7%	8% - 12%	8% - 12%	3% - 5%
MSC30	Magnacool MSC30 is a premium, water-soluble cutting fluid concentrate formulated with polar additives, extreme pressure (EP) additives, and corrosion inhibitors to enhance tool performance in both machining and grinding applications.	Milky	✓	✓	**	****	****	****	****	***	5% - 7%	5% - 7%	8% - 12%	8% - 12%	3% - 5%
					****	Highly Suited		***	Best Suited			Highly Recommended			
					**	Moderately Suited	*		Can be used			can be used			